



door catalogue

edition 2/2009



catalogue

INVADO[®]

We open dreams

FOIL WRAPPED DOORS

VIRGO,
SCORPIO, GEMINI

available colour range:
CHESTNUT, ELM, TEAK, MAHOOGANY

available glazing:
SATINATO

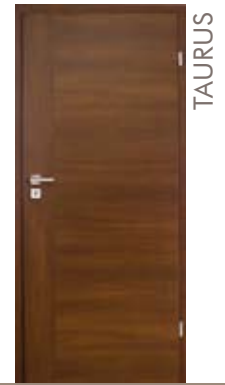


FOIL WRAPPED DOORS

PERUGIA, AQUARIUS,
LIBRA, TAURUS

available colour range:
CHESTNUT, ELM, TEAK, MAHOOGANY

available glazing:
SATINATO



FOIL WRAPPED DOORS

SAGITTARIUS,
LEO, ARIES, VERONA

available colour range:
CHESTNUT, ELM, TEAK, MAHOOGANY

available glazing:
SATINATO



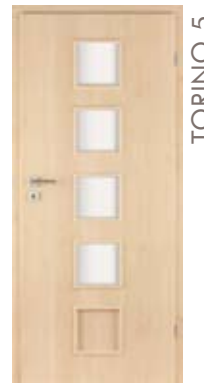
available colour range:
MAPLE, BEECH, OAK, ALDER, CHERRY, WALNUT
available glazing:
CHINCHILA, SATINATO



FOIL WRAPPED DOORS

TORINO

available colour range:
MAPLE, BEECH, OAK, ALDER, CHERRY, WALNUT
available glazing:
CHINCHILA, SATINATO,
MASTER CARRE



FOIL WRAPPED DOORS

SCORPIO 3

GEMINI 1

GEMINI 2

GEMINI 3

available colour range:
CHESTNUT, ELM, TEAK, MAHOAGANY

available glazing:
SATINATO

**VIRGO, SCORPIO,
GEMINI**

FOIL WRAPPED DOORS

MERANO 1

MERANO 2

MERANO 3

MERANO 4

MERANO 5

available colour range:
MAPLE, BEECH, OAK, ALDER, CHERRY, WALNUT

available glazing: **CHINCHILA, SATINATO,
MASTER CARRE**

MERANO

FOIL WRAPPED DOORS

NAPOLI 1

NAPOLI 2

NAPOLI 3

NAPOLI 4

available colour range:
MAPLE, BEECH, OAK, ALDER, CHERRY, WALNUT

available glazing:
CHINCHILA, SATINATO

NAPOLI

FOIL WRAPPED DOORS

MODENA 1

MODENA 2

NORMA DECOR 1

NORMA DECOR 2

NORMA DECOR 3

available colour range:
MAPLE, BEECH, OAK, ALDER, CHERRY,
WALNUT - (MODENA 1, MODENA 2, NORMA DECOR 1)

available glazing:
CHINCHILA, SATINATO

**MODENA,
NORMA DECOR**

DOMINO

VENEERED DOORS

available colour range:
 MODIFIED VENEER : WHITENED OAK,
 RED CHERRY, WENGE

available glazing:
SATINATO



DOMINO 1



DOMINO 2



DOMINO 3

D'ARTAGNAN

VENEERED DOORS

available colour range:
 BEECH VENEER, NATURAL BEECH, BADI,
 CALVADOS, COGNAC
 OAK VENEER: NATURAL OAK,
 RUSTIKAL, TEAK, WALNUT
 MODIFIED VENEER : WHITENED OAK,
 RED CHERRY, WENGE

available glazing (D'ARTAGNAN 1):
SATINATO, TRANSPARENT, MASTER CARRE



D'ARTAGNAN 1



D'ARTAGNAN INTERO



D'ARTAGNAN TONDO

ARAMIS

VENEERED DOORS

available colour range:
 BEECH VENEER, NATURAL BEECH, BADI,
 CALVADOS, COGNAC

available glazing: **CHINCHILA**, CHINCHILA BROWN,
SATINATO, BEVELLED CRYSTAL, MASTER CARRE



ARAMIS 1



ARAMIS 2



ARAMIS 3



ARAMIS 4



ARAMIS 5

4 ARAGONIA, ASTURIA

VENEERED DOORS

available colour range:
 MODIFIED VENEER : RED CHERRY,
 JASPER CHERRY, MIERBAU CHERRY

available glazing: **SATINATO**,
 ENGRAVED SATINATO (ARAGONIA 2)



ARAGONIA 1



ARAGONIA 2



ASTURIA 1



ASTURIA 2

VENEERED DOORS


DOMINO 4



DOMINO 5



DOMINO 6

available colour range:
 MODIFIED VENEER: WHITENED OAK,
 RED CHERRY, WENGE

available glazing:
SATINATO

DOMINO

VENEERED DOORS


D'ARTAGNAN RIGA



D'ARTAGNAN SOLEI



D'ARTAGNAN PLUS

available colour range:
 BEECH VENEER: NATURAL BEECH, BADI,
 CALYADOS, COGNAC
 OAK VENEER: NATURAL OAK,
 RUSTIKAL, TEAK, WALNUT
 MODIFIED VENEER: WHITENED OAK,
 RED CHERRY, WENGE

available glazing (D'ARTAGNAN I):
SATINATO, TRANSPARENT, MASTER CARRE

D'ARTAGNAN

VENEERED DOORS


ATOS 1



ATOS 2



ATOS 3

available colour range:
 OAK VENEER: NATURAL OAK,
 RUSTIKAL, TEAK, WALNUT

available glazing: **CHINCHILA**, CHINCHILA BROWN,
 SATINATO, BEVELED CRYSTAL

non rebated



QUADRO

available colour range:
 BOLLIVAN WALNUT VENEER

ATOS, QUADRO

VENEERED DOORS


PORTOS 1



PORTOS 2



PORTOS 3

available colour range:
 OAK VENEER: NATURAL OAK,
 RUSTIKAL, TEAK, WALNUT

available glazing: **CHINCHILA**, CHINCHILA BROWN,
 SATINATO, BEVELED CRYSTAL

PORTOS

TECHNICAL INFORMATIONS

AVAILABLE COLOUR RANGE



AVAILABLE GLAZING



*transparent, matte, smoked

DIMENSIONS OF THE DOOR LEAFS

Dimensions of rebated door leaf



		600	700	800	900
PL	A	618	718	818	918
	B	644	744	844	944
	C	2027	2027	2027	2027
	D	2040	2040	2040	2040
CZ/SK	A	618	718	818	918
	B	644	744	844	944
	C	1977	1977	1977	1977
	D	1990	1990	1990	1990
FR	A	604	704	804	904
	B	630	730	830	930
	C	2027	2027	2027	2027
	D	2040	2040	2040	2040
IT	A	654	754	854	954
	B	680	780	880	980
	C	2117	2117	2117	2117
	D	2130	2130	2130	2130
JUS	A	626	726	826	926
	B	652	752	852	952
	C	1987	1987	1987	1987
	D	2000	2000	2000	2000

We produce our doors and doorframes according to following norms: Polish, Czech, Slovakian, Italian, French, and Yugoslavian. We are open to produce other standards, upon individual agreements with potential customers.



Attention: A and C are outer dimension for non rebated doors (sliding system)



ALL INVADO LEAVES ARE MADE USING AN INNOVATIVE AND UNIQUE METHOD OF WRAPPING TECHNOLOGY. CONNECTION OF TWO LAYERS IS LOCATED DEEP INSIDE THE INNER CORNER OF RABBIT, THUS PROVIDING OUR DOORS WITH EXCEPTIONAL AESTHETIC FINISH AND DURABILITY.

NON REBATED DOOR LEAVES QUADRO

Construction of QUADRO door leaves:

- frame made of pine glue laminated timber,
- filled with perforated chipboard,
- frame including filling is covered on both sides with HDF,
- the door leaf is faced with 0.4mm thick natural veneer.

Technical certificate ITB AT-15-5393/2008.
Hygienic attestation 24/779/28/2007.

FOIL WRAPPED DOOR LEAVES

Construction of foil wrapped door leaves:

- frame made of timber or MDF,
- "honey comb" stabilizing filling,
- frame and filling coated on both sides with HDF,
- the door leaf is faced with a decorative foil,
- possibility to cut the door leaves by up to 50 mm,
- single door leaf width: „60" - „110" *.

* door 100 and 110 are unavailable for bidirectional decors.

Standard design - foil wrapped door leaves:

- "honey comb" filling,
- 2 or 3 („90", "100" door leaves) hinges, (zinc-coated white),
- lock spacing 72 mm for a repeatable key, WC locks or for patented lock inserts,
- ornamented door pane in glazed leaves – "chinchila" pattern,
- safinato pane in door leaves AQUARIUS, LIBRA, VIRGO, SCORPIO, GEMINI, PERUGIA, SAGITTARIUS, LEO, ARIES.

Technical certificate ITB AT-15-6702/2005.
Hygienic attestation 33/779/38/2005.

NATURAL VENEER DOOR LEAVES

Construction of natural veneer door leaves:

door leaves are manufactured in the technology of facing glue laminated timber with natural 0.3 mm thick veneer,

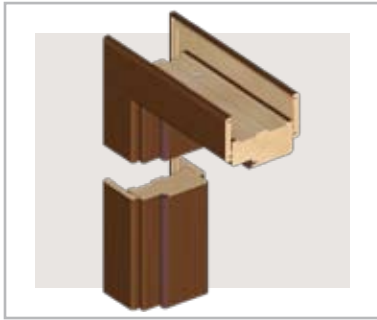
- frame is made of high quality laminated timber, faced with natural veneer,
- constructional cross-bars in door leaves ATOS, PORTOS are manufactured of solid oak wood,
- possibility to cut the door leaves by up to 40 mm, D'ARTAGNAN door leaves are excluded,
- single door leaf widths „60" - „90".

Standard version - natural veneer door leaves:

- lock spacing 72 mm for a repeatable key, WC locks or for patented lock inserts,
- 2 screwed in hinges (brass or chromium), (3 hinges in „90" door leaves), in QUADRO door leaves 3 hidden hinges in INX color,
- circular grip in slide doors,
- filling in door leaves ATOS, PORTOS and ARAMIS made of 18 mm MDF panels, faced with natural veneer and/or ornamented "chinchila" glass,
- filling of DOMINO door leaves made of 9 mm panels and/or a 5mm security safinato pane,
- filling of D'ARTAGNAN door leaves consists of 9 mm panels and/or 6 or 8 mm tempered pane (engraved glass),
- filling of ARAGONIA door leaves consists of 9 mm panels and 6 mm tempered safinato pane (engraved glass),
- filling of ASTURIA door leaves consists of 9 mm thick panels 9 mm and 6 mm tempered safinato pane.

Technical certificate ITB AT-15-7089/2007.
Hygienic attestation 24/779/28/2007.

FIXED DOOR FRAMES



with flat trim molding



with oval trim molding

DIMENSIONS

Door frames are manufactured for rabbit door leaves in the following sizes:

- for single door leaves „60" - „110"
- for double door leaves „120" - „200"

Frame profile cross-section: 90 x 44 mm

CONSTRUCTION

MDF panel faced with one of the following materials:

- 0.3 mm thick natural veneer
- decorative veneer (80-120 g/m)
- undercoat veneer (to be painted)

ADJUSTABLE DOOR FRAMES

DIMENSIONS

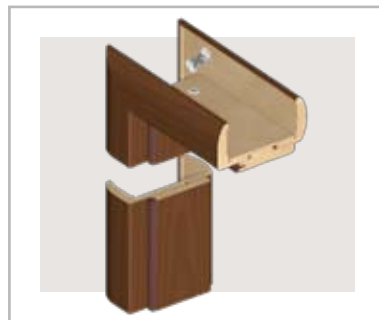
Adjustable door frames made in sizes for wall thickness every 20 mm. The minimum wall thickness amounts to 75 mm. A door frame for wall thickness exceeding 280 mm consists of two connected components. Door frames available for rabbit and non rabbit door leaves in the following sizes:

- for single leaf „60" - „110"
- for double leaf „120" - „200"

ADJUSTABLE REBATED DOOR FRAME

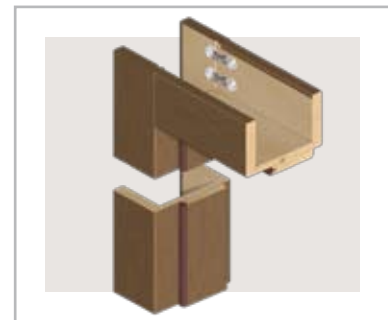


with flat trim molding



with oval trim molding

ADJUSTABLE NON REBATED DOOR FRAME



CONSTRUCTION

MDF panel faced with one of the following materials:

- 0.3mm thick natural veneer
- decorative veneer (80-120 g/m²)
- undercoat veneer (to be painted)

CONSTRUCTION

MDF panels faced with 0.4mm thick natural veneer:

- trims are connected at right angle
- trims width - 80 mm.

TRIMS



quarter-circle molding
LC1, 10x17 mm
(at extra charge)



oval trim molding
LO2, 60x10 mm
(at extra charge)



flat trim molding
LO1, 60x10 mm
(at extra charge)

The available range of adjustable door frames:

ADJUSTABLE DOOR FRAME	
symbol	wall thickness (mm)
A	75 - 94
B	95 - 114
C	120 - 139
D	140 - 159
E	160 - 179
F	180 - 199
G	200 - 219
H	220 - 239
I	240 - 259
J	260 - 279
K	280 - 299
L	300 - 319
M	320 - 339
N	340 - 359
O	360 - 379
P	380 - 399

EXTRA CHARGES FOR DOOR FRAMES

door frames with transoms (no glazing)	plus 90 %
door frames for double leaf doors	plus 50 %
wall casing (blind door frame)	adjustable door frame price
adjustable door frame with oval molding	plus 10 %
adjustable door frame for single slide door	plus 15 %

SLIDE SYSTEM

We manufacture the following slide door systems: on-wall and wall-hidden.



On-wall system:

- single,
- double.



System for installation in plasterboard walls:

- single,
- double.

DOOR ACCESSORIES

We offer handles and other door accessories.



AMIR



PANTEON



NERIS



EMMA



LIZBONA



CAPS



INVADO



IMAGE



LAVIA



AGUEDA



FARO



SQUARE VENTILATION SLEEVES

HOW TO GET HERE



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